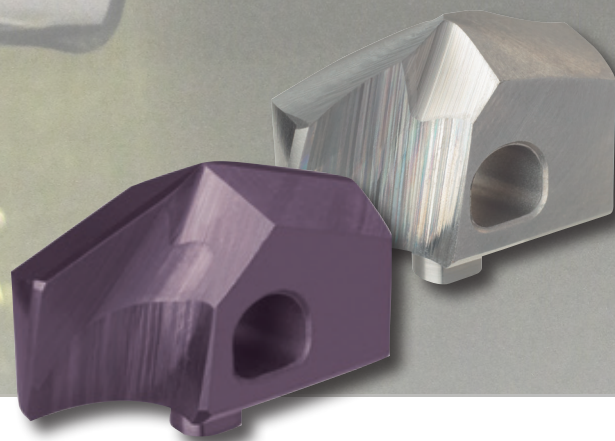


GUHRING

Now get the **EXACT** diameter you need
-- In just two weeks!

Reduce your insert diameter by up to 0.20mm

Guhring can grind down HT 800 WP inserts by as much as 0.20mm in diameter to allow you an even more extensive range of sizes.



HT 800 WP


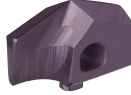






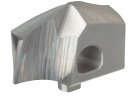



Insert modification



HT 800 WP

Reduce your insert diameter by up to 0.20mm



	Series	Application Materials:	Max diameter reduction:
Series 4111		Pilot Drill - all materials	0.20mm
Series 4112		 General Steels/Brass  Universal Steels  Stainless Steels  Hardened Materials	0.20mm
Series 4113		 Cast Iron	0.20mm
Series 4114		 Aluminum & Aluminum Alloys	0.10mm
Series 4115		 Stainless Steels	0.15mm

Can't find the exact drill size you're looking for? Problem solved!

Guhring now has the capability to modify our standard HT 800 replaceable tip drill inserts by grinding the diameters down by as much as .20mm (.0079") and recoating them with their original PVD coating. This service is provided through our manufacturing facility in Brookfield, WI.

The HT 800 drill bodies recommended for each insert size have sufficient clearance to accommodate for the maximum allowable insert diameter reduction, so there is no need to modify the body. Our comprehensive selection of drill body lengths – 1xD, 1.5xD, 3xD, 5xD, 7xD, and 10xD – paired with the flexibility of modifying the insert diameters provides a vast array of replaceable tip drill options.

Modification Price = \$35 ea
*3pc minimum quantity per size

GUHRING

1445 Commerce Ave.
Brookfield, WI 53045

www.guhring.com
(800) 776-6170

